

Mimic Nature: Full material cycling / Self-healing materials

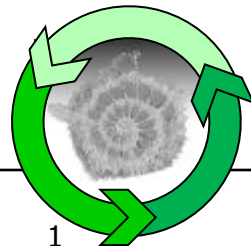
Bio-inspiration for developing durable and sustainable materials:

STW BioGeoCivil Engineering program

(www.biogeocivil.nl)

Goals:

- 1) Use bio-based processes for improving sustainability performance of geo- and civil engineering practices
- 2) Develop (novel) bio-based materials with superior service life performance



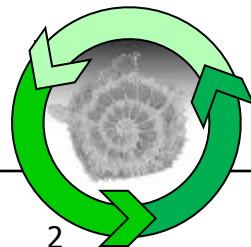
STW BioGeoCivil Engineering program



Biologists



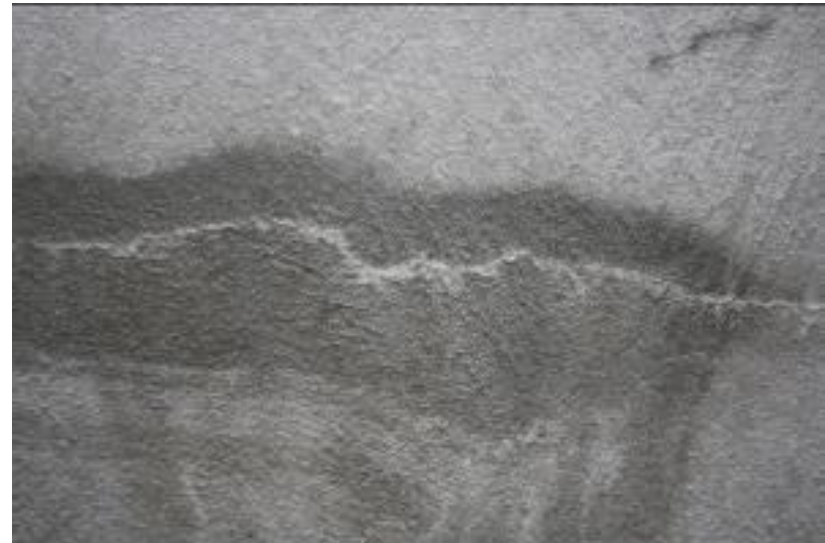
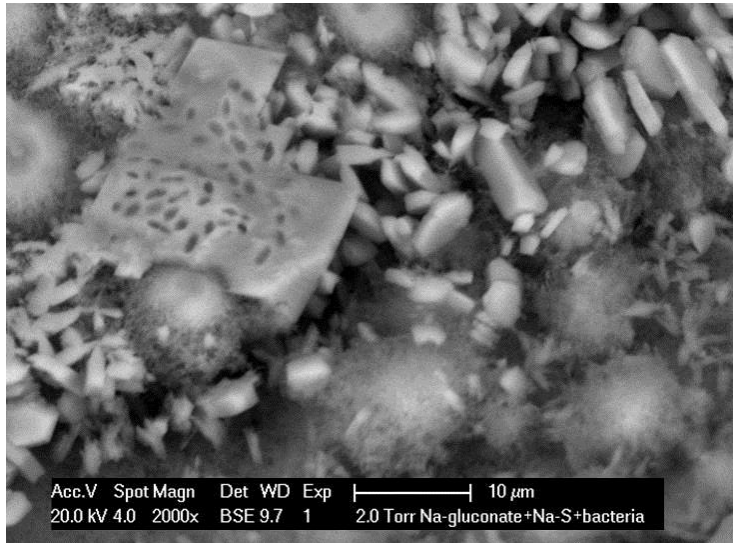
Civil Engineers



2. Bacteria-based repair and performance improvements of aged concrete structures (BioRetrofit)

(Wiktor, Beltran, Jonkers TUD)

- Development of bacteria-based concrete compatible and sustainable repair systems
 - Reduced aging / increased service life



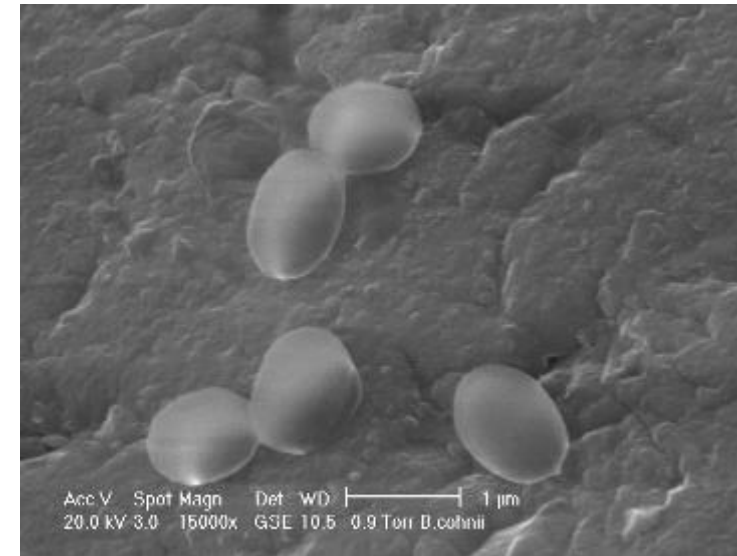
3. Limestone-producing bacteria

Endolithic communities



**Alkali-resistant
spore-forming bacteria**

- 1. > 50 years viable**
- 2. Concrete compatible**

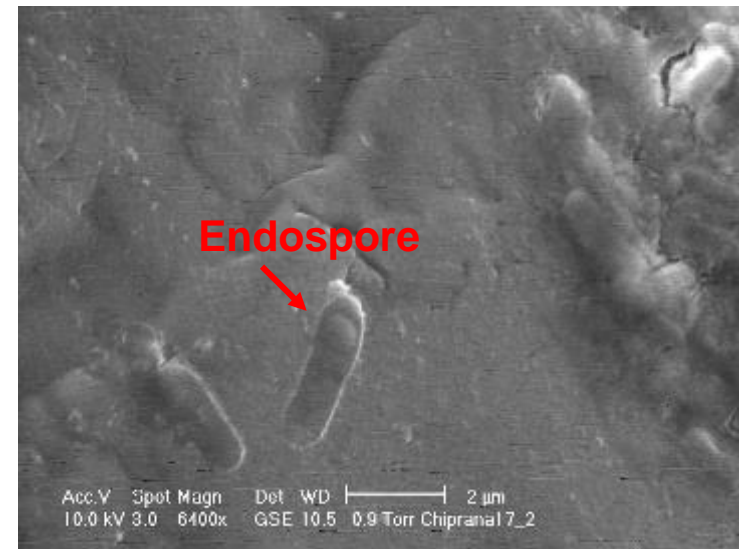


Playa, rock

Soda-lake communities



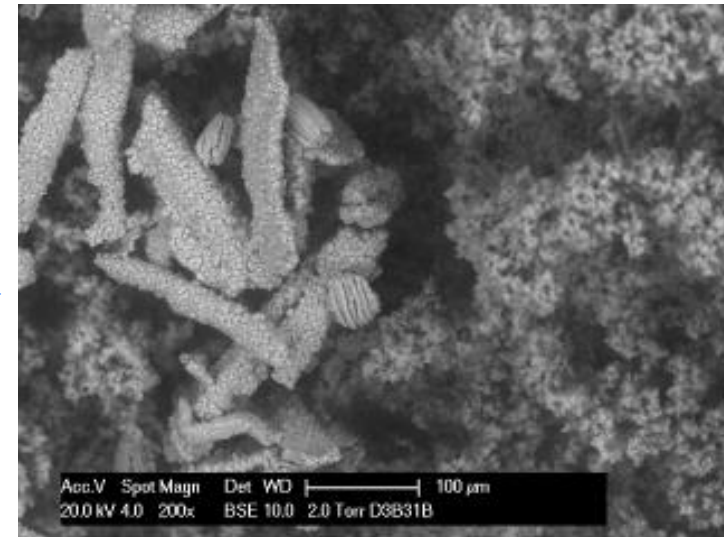
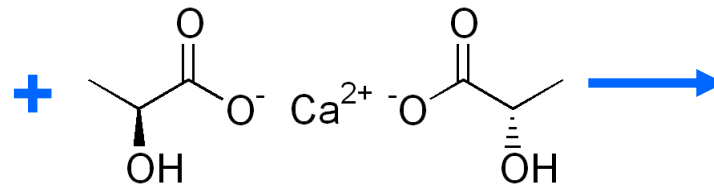
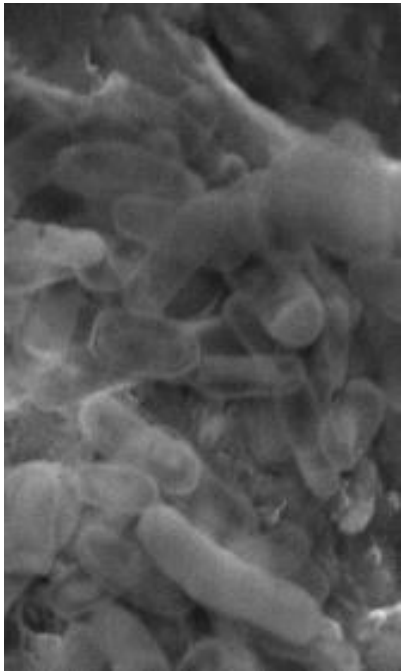
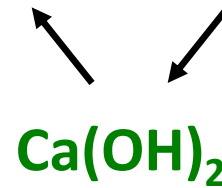
Wadi Natrun, Egypt pH ~ 10



3. Limestone-producing bacteria



(Increased calcite production
from concrete matrix Portlandite:)



6. Towards the development of carbon dioxide neutral renewable cement (BioCement)

(Carr, Jonkers et al. TUD/WUR)

- Replace Portland cement for biomass-derived ash
 - Sustainable / increased service life

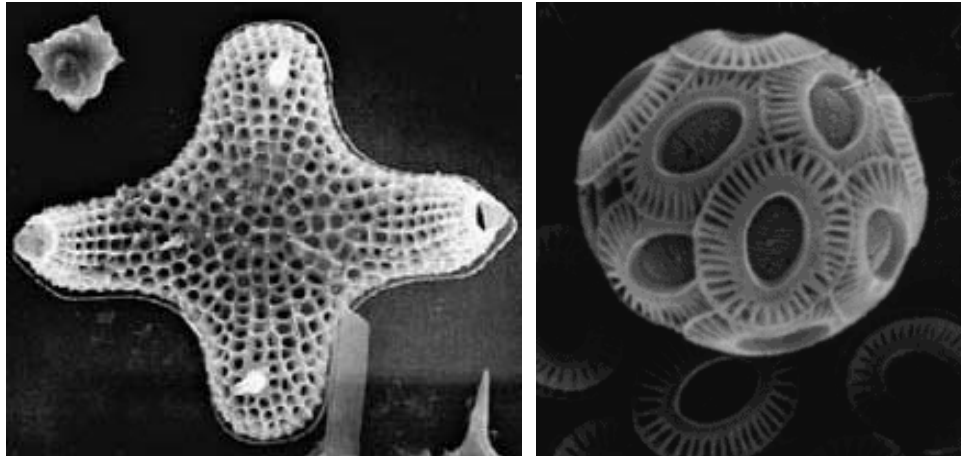
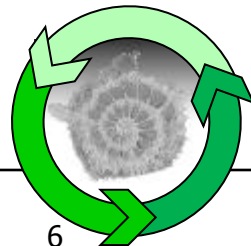


Fig 3. Diatom (left, size ca. 20 μm) and Coccolithophorid (right, ca. 2 μm) algae which produce silicate- and calcium carbonate-based skeletons respectively. Source: www.ucmp.berkeley.edu and www.mbari.org



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Traditional Portland cement production:

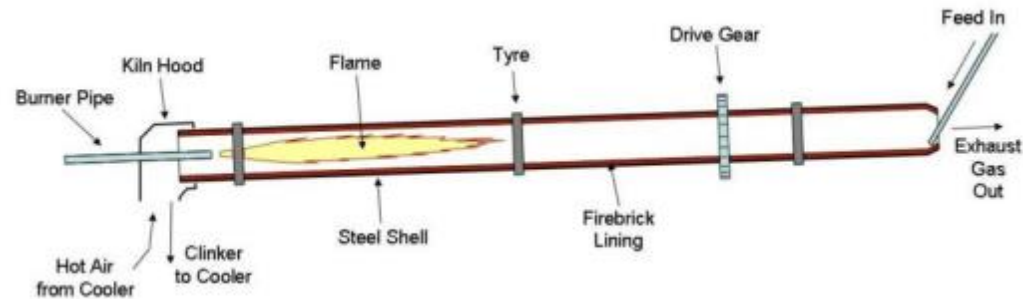
High energy consumption and CO₂ emission!

Limestone and clay burned at 1500°C produces clinker composed of:

Short:	Mineral:	Composition:
C ₃ S	(Alite)	Ca ₃ SiO ₅ (3CaO + SiO ₂)
C ₂ S	(Belite)	Ca ₂ SiO ₄ (2CaO + SiO ₂)
C ₃ A	(Aluminate)	Ca ₃ Al ₂ O ₆ (3CaO + Al ₂ O ₃)
C ₄ AF	(Ferrite)	Ca ₄ Al ₂ Fe ₂ O ₁₀ (4CaO + Al ₂ O ₃ + Fe ₂ O ₃)

Average mineral composition in weight:

CaO	65-70 %
SiO ₂	18-24 %
Fe ₂ O ₃	3-8 %
Al ₂ O ₃	3-8 %



Traditional Portland cement production:

High energy consumption and CO₂ emission!

Limestone and clay burned at 1500°C produces clinker composed of:

Short:

Mineral:

Composition:

- C₃S tricalcium silicate
- C₂S dicalcium silicate
- C₃A tricalcium aluminate
- C₄AF tetracalcium aluminoferrite

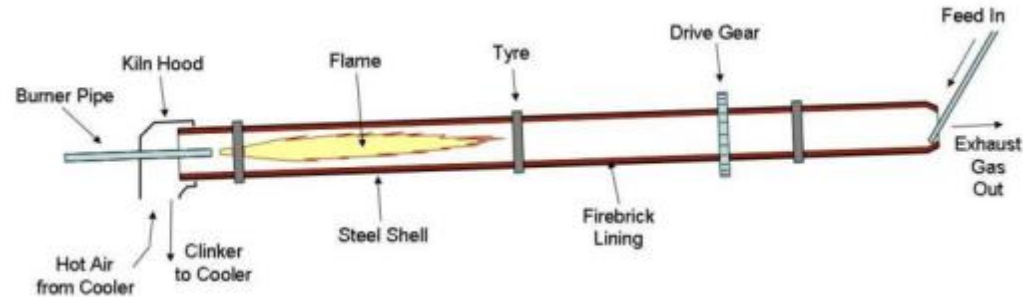
- (Al₂O₃)
- (Al₂O₃ + Fe₂O₃)
- (Al₂O₃)
- (Al₂O₃ + Fe₂O₃)

- Ca₃SiO₅ (3CaO + SiO₂)
- Ca₂SiO₄ (2CaO + SiO₂)
- Ca₃Al₂O₆ (3CaO + Al₂O₃)
- Ca₄Al₂Fe₂O₁₀ (4CaO + Al₂O₃ + Fe₂O₃)

Average mineral composition in weight:

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Possible to produce from biomass-derived ashes?



Hypotheses:

1) (Residual) biomass contains energy + raw 'cement' minerals



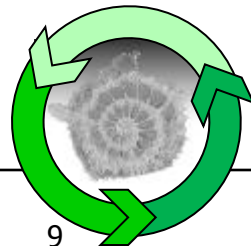
2) Biomass-derived minerals need less activation energy

(either lower temperatures or shorter calcination time)

than clay/limestone-derived minerals to form hydraulic cement minerals

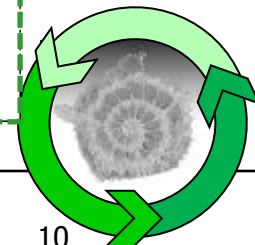
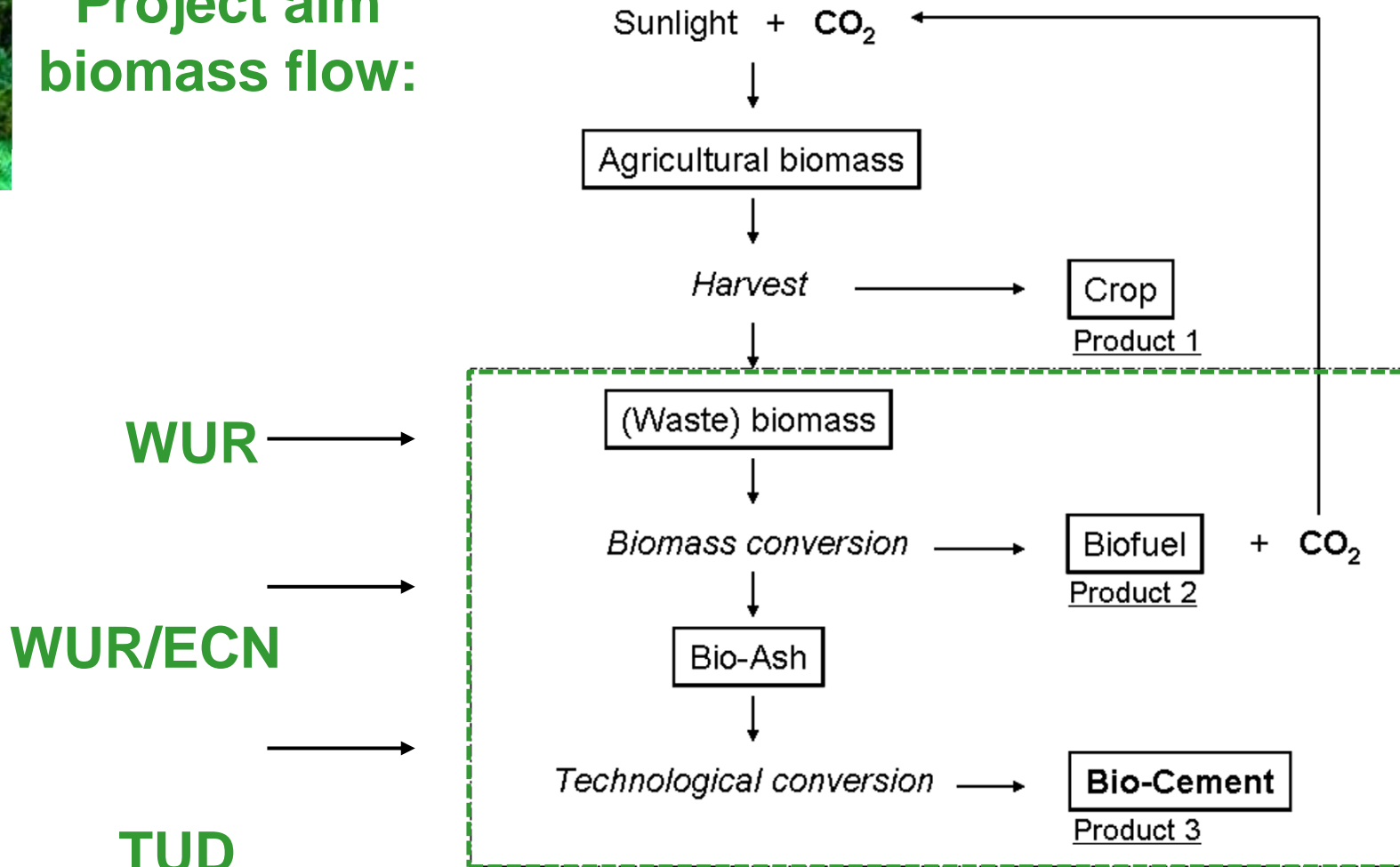
(Alite, Belite, Aluminate, Ferrite)

→ Saves energy and reduces CO₂ emissions



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Project aim
biomass flow:



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